



|      |  |      |          |             |          |
|------|--|------|----------|-------------|----------|
| 23   | HEXAGON SOCKET BOLT<br>w/t S.W.(3/8")(MOTOR) | 4    | SUS304   | 3/8"-16x1"  |          |
| 22   | NUT  | 4    | SUS304   | M10         |          |
| 21   | COUNTER SUNK HEAD BOLT                       | 4    | S435     | M8X25       |          |
| 20   | STUD BLOT<br>w/t P.W.(M10)<br>w/t S.W.(M10)  | 4    | SUS304   | M10X350     | P9128269 |
| 19   | SET SCREW                                    | 2    | S45C     | M6X10       |          |
| 18   | SET SCREW                                    | 2    | S45C     | M8X10       |          |
| 17   | EXHAUST VALVE                                | 1    |          |             | P9918622 |
| 16   | O. RING                                      | 1    | FKM      | ø89.4Xø3.1  | G90      |
| 15   | O. RING                                      | 1    | FKM      | ø129.4Xø3.1 | G130     |
| 14   | CHAMBER GASKET                               | 10   | FKM      | ø129.4Xø3.1 | P9428529 |
| 13   | BACK UP RING                                 | 1    | SPCC     | ø139X4      | P2118271 |
| 12-1 | INNER MAGNET                                 | 1    | Nd-Fe-B  | 2.2 kW      | P2448489 |
| 12   | INNER DRIVE RING                             | 1    | PPG      | ø79.6X71    | P2439077 |
| 11   | CLUTCH                                       | 1    | PPS      | ø58X12.5    | P2478937 |
| 10-1 | THRUST PAD                                   | 1    | RULON    | ø32X4.5     | P2228620 |
| 10   | FRONT THRUST BEARING                         | 1    | PPS      | ø36X18      | P2228014 |
| 09-1 | BEARING                                      | 1    | CARBON   | ø32X28      | P2469771 |
| 09   | BEARING ASS'Y                                | 1    | ETFE     | ø44X31      | P2469076 |
| 08-3 | FLOW BACK PLATE                              | 1    | PPS      | ø85X8       | P2638011 |
| 08-2 | THRUST PAD                                   | 1    | CERAMIC  | ø67X6       | P2628366 |
| 08-1 | CASING(LAST CASING)                          | 1    | PPS      | ø143X32.5   | P2618267 |
| 08   | LAST CASING                                  | 1    | PPS      | ø143X40     | A2618483 |
| 07-3 | FLOW BACK PLATE                              | 8    | PPS      | ø85X8       | P2638011 |
| 07-2 | THRUST PAD                                   | 8    | CERAMIC  | ø67X6       | P2628366 |
| 07-1 | CASING(MID CASING)                           | 8    | PPS      | ø143X32.5   | P2618265 |
| 07   | MID CASING                                   | 8    | PPS      | ø143X40     | A2618483 |
| 06-2 | THRUST PAD                                   | 1    | CERAMIC  | ø67X6       | P2628366 |
| 06-1 | CASING(FRIST CASING)                         | 1    | PPS      | ø143X32.5   |          |
| 06   | FRIST CASING                                 | 1    | PPS      | ø143X32.5   | P2618266 |
| 05-1 | RING   | 1    | S45C     | 2.2 kW      | P2579340 |
| 05   | OUTER DRIVE RING                             | 1    | FCD-45   | 2.2 kW      | P2508335 |
| 04-3 | IMPELLER COVER                               | 10   | PPS      | ø97X15.5    | P2458260 |
| 04-2 | MOUTH RING                                   | 10   | RULON    | ø60X6       | P2428391 |
| 04-1 | IMPELLER SCHLOUD                             | 10   | PPS      | ø97X43      | P2418007 |
| 04   | IMPELLER ASS'Y                               | 10   | PPS      |             | P2408259 |
| 03-2 | SPINDLE                                      | 1    | CERAMIC  | ø20X204     | P2338621 |
| 03-1 | REAR THRUST PAD                              | 1    | CERAMIC  | ø36X6.5     | P2329095 |
| 03   | REAR CASING ASS'Y                            | 1    | PPS      | ø139X93.3   | P2308258 |
| 02-2 | SPINDLE                                      | 1    | CERAMIC  | ø20X204     | P2338621 |
| 02-1 | FRONT THRUST PAD                             | 1    | CERAMIC  | ø36X6.5     | P2329095 |
| 02   | FRONT CASING                                 | 1    | PPS      | 210X48      | P2208257 |
| 01-3 | TRANSITION FLANGE                            | 1    | FC-20    | 2.2 kW      | P2179302 |
| 01-2 | OUTER CASING COVER                           | 1    | SUS304   | ø145.2X291  | P2178272 |
| 01-1 | BASE PLATE                                   | 1    | FC-20    | 170X160X75  | P2178261 |
| 01   | BRACKET                                      | 1    | ADC-12   | 2.2 kW      | P2128509 |
| NO   | PART NAME                                    | Q'TY | MATERIAL | NOTE        | DWG. NO. |

|          |      |           |                |                      |          |
|----------|------|-----------|----------------|----------------------|----------|
| APPROVED |      | MDL. NAME |                | NH-250PMV-10         |          |
| UNIT     | INCH | CHECK     | 11 14 05       | DWG. NAME            |          |
| SCALE    | 2:5  | DESIGN    | 11 09 05       | CONSTRUCTION DRAWING |          |
| EDITION  | 1    | DR. BY    | 11 14 05 BECKY | DWG. NO.             | E2258542 |
|          |      |           | A3             |                      |          |

DIMENSION TOLERANCE : JIS 16 CLASS

TPW  
HONG YUAN



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